

- (v) defective or damaged selvedge noticeable over a length exceeding 5 percent of the length of the material,
- (vi) extensive printing, dyeing or embroidery defect, and
- (vii) absence of heading where heading is required.

**3. OFFERING OF MATERIAL FOR INSPECTION:**

- (a) The manufacturer/exporter shall be responsible for carrying out inspection of the material prior to offering the same for inspection so as to eliminate any material which is not upto the required standard and to rectify the rectifiable defects such as loose threads, removable stains etc. The manufacturer/exporter shall also be responsible to mark the dimensions clearly on the material,
- (b) The pre-inspected material in lots of above 2000 units or less shall be offered for inspection in a well lighted shed,
- (c) The manufacturer/exporter shall apply for inspection in the prescribed proforma as set out in these Regulations.

**4. INSPECTION CRITERIA:**

Inspection shall be for the following:—

- (a) Flaws:
  - (i) Serious flaws
  - (ii) Major flaws
  - (iii) Minor flaws
- (b) Specifications:
  - (i) Dimensions: Dimensions will be according to the contract,
  - (ii) Counts of warp and weft, ends and picks/inch, and weight: Inspection will be carried out at the option of the offerer and wherever inspection is required, the same

will be carried out according to the stipulations in the contract or of the sample approved by the foreign buyer for these characteristics.

- (iii) Colour fastness: In the case of material marked as "fast", fastness to washing (WW Test No. 3 or equivalent) will be carried out in all cases.

**5. SAMPLING FOR INSPECTION:**

The Inspector shall select at random 10 percent of the total quantity offered for inspection subject to a minimum of 20 units and a maximum of 100 units for detailed inspection. From out of the pieces selected for detailed inspection a minimum of 10 units shall be examined for constructional particulars viz. ends/picks per inch, length/width and weight per piece.

*NOTE :* When determining construction particulars, the Inspector shall observe the following directions:

- (a) Width shall be measured at two different places along the length of the material
- (b) Ends per inch shall be counted at two different places across the width of the material
- (c) Picks per inch shall be counted at three different places along the length of the material.

**6. DRAWING OF SAMPLES FOR TESTS:**

- (a) One sample of 0.9 metre full width per lot shall be drawn for laboratory tests.
- (b) In the case of material marked as "fast", if the above sample does not represent all colours, enough number of additional samples of  $\frac{1}{2}$  yard each covering all colours shall be drawn.

## 7. REJECTION CRITERIA:

(a) Major Flaw:

Samples (size in metres)	Standard I		Standard II	
	Acceptance No.	Rejection No.	Acceptance No.	Rejection No.
1	2	3	4	5
100	6	7	9	10
110	7	8	10	11
120	7	8	11	12
130	8	9	12	13
140	9	10	13	14
150	10	11	14	15
160	10	11	15	16
170	11	12	16	17
180	12	13	17	18
190	12	13	18	19
200	13	14	19	20
210	14	15	20	21
220	14	15	21	22
230	15	16	22	23
240	16	17	23	24
250	17	18	24	25
260	17	18	25	26
270	18	19	26	27
280	19	20	27	28
290	19	20	28	29
300	20	21	29	30
310	21	22	30	31
320	21	22	31	32
330	22	23	32	33
340	23	24	33	34
350	24	25	34	35
360	24	25	35	36
370	25	26	36	37
380	26	27	37	38
390	26	27	38	39
400	27	28	39	40
410	28	29	40	41
420	28	29	41	42
430	29	30	42	43
440	30	31	43	44
450	31	32	44	45
460	31	32	45	46
470	32	33	46	47
480	33	34	47	48
490	33	34	48	49
500	34	35	49	50
510	35	36	50	51
520	35	36	51	52
530	36	37	52	53
540	37	38	53	54
550	38	39	54	55
560	38	39	55	56
570	39	40	56	57
580	40	41	57	58
590	40	41	58	59
600	41	42	59	60

**NOTE:** (1) The party offering the material for inspection will have the option to ask for inspection in accordance with any of the above two standards. However, if the material is intended for export to U.S.A., Canada, Australia, New Zealand or Europe (including U.K.) the choice of the offering party will be limited to standard I.

(2) In the case of the sample size falling in between two successive groups, the maximum permissible number of major flaws corresponding to the nearest sample size shall be taken.

(b) **Serious Flaw:** ACCEPTANCE NO. 0  
REJECTION NO. 1

(c) **Minor Flaws:** If too many minor flaws are observed in the sample inspected such as to render the material poor or shoddy in appearance.

(d) **Width:** ACCEPTANCE NO. 0  
REJECTION NO. 1

Subject to the further condition that the average of the findings of all the pieces actually inspected for width should not be less by more than 1 percent of the contracted width. Where a range of width is specified no tolerance should be allowed either on individual piece or on the average of all the pieces.

(e) **Length:** ACCEPTANCE NO. 0  
REJECTION NO. 1

(f) **Ends and picks/inch and weight:** The lot will be rejected if the sample inspected for these is beyond the tolerance. Where a range is specified, no tolerance is applicable.

(g) **Counts and other specifications:** The lot will be rejected if the sample tested does not pass the required tests.

(h) **Colour fastness:** The lot will be rejected if the sample tested does not come upto rating 4 as per I.S.I. for wash fastness.

#### 8. PERMISSIBLE TOLERANCE:

When determining whether the material conforms to the construction and other particulars stipulated in the contract and/or approved sample or declaration by the party, the following tolerances shall be allowed unless different tolerances are specified in the export contract.

(a) Count of yarn :  $\pm 1$  count for counts upto and including 20s  
 $\pm 5\%$  for counts above 20s

(b) Ends/inch :  $\pm 5\%$

(c) Picks/inch :  $\pm 5\%$

(d) Weight/piece :  $-5\%$  and no limit on plus side.

(e) Width : (i)  $-1\%$  and no limit on plus side for the average of the finding of all the pieces in the sample selected and examined.

(ii)  $-1\frac{1}{2}\%$  and no limit on plus side for individual pieces.

(f) Length :  $-1\%$  and no limit on plus side on individual pieces.

**NOTE:** The above tolerances except (e) (ii) and (f) shall be applied to the average findings of all the units actually inspected for construction.

**9. PACKING AND SEALING:**

The lot inspected and passed shall be marked with the required stamps and packed into bales/cases in the presence of the Inspector. All the bales comprising the lot shall then be sealed by the Inspector.

**10. CERTIFICATION:**

In respect of each lot inspected, and not rejected under Regulation 7, a Certificate shall be issued to the party concerned by an Officer of the Committee authorised by the Committee in this behalf.